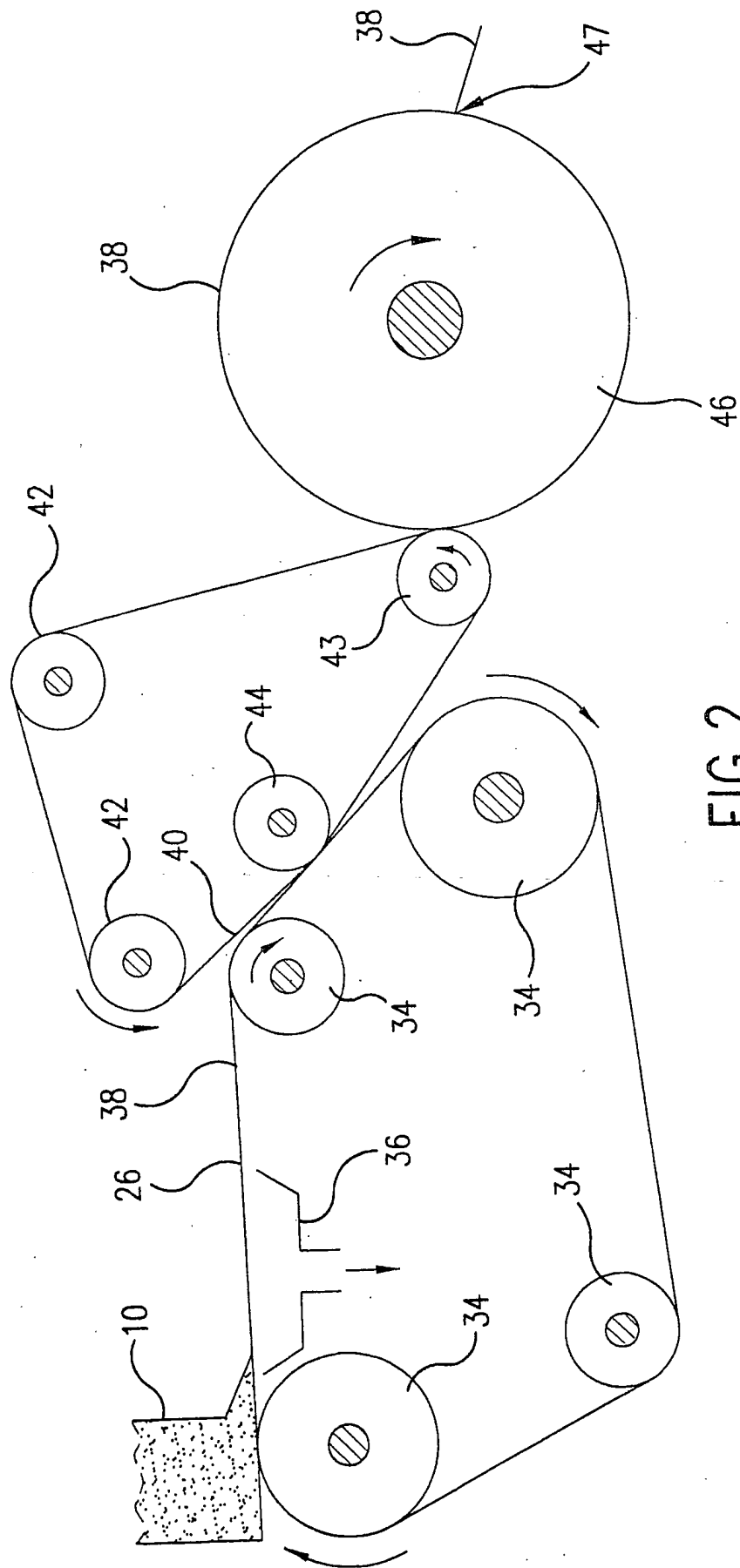


FIG.1



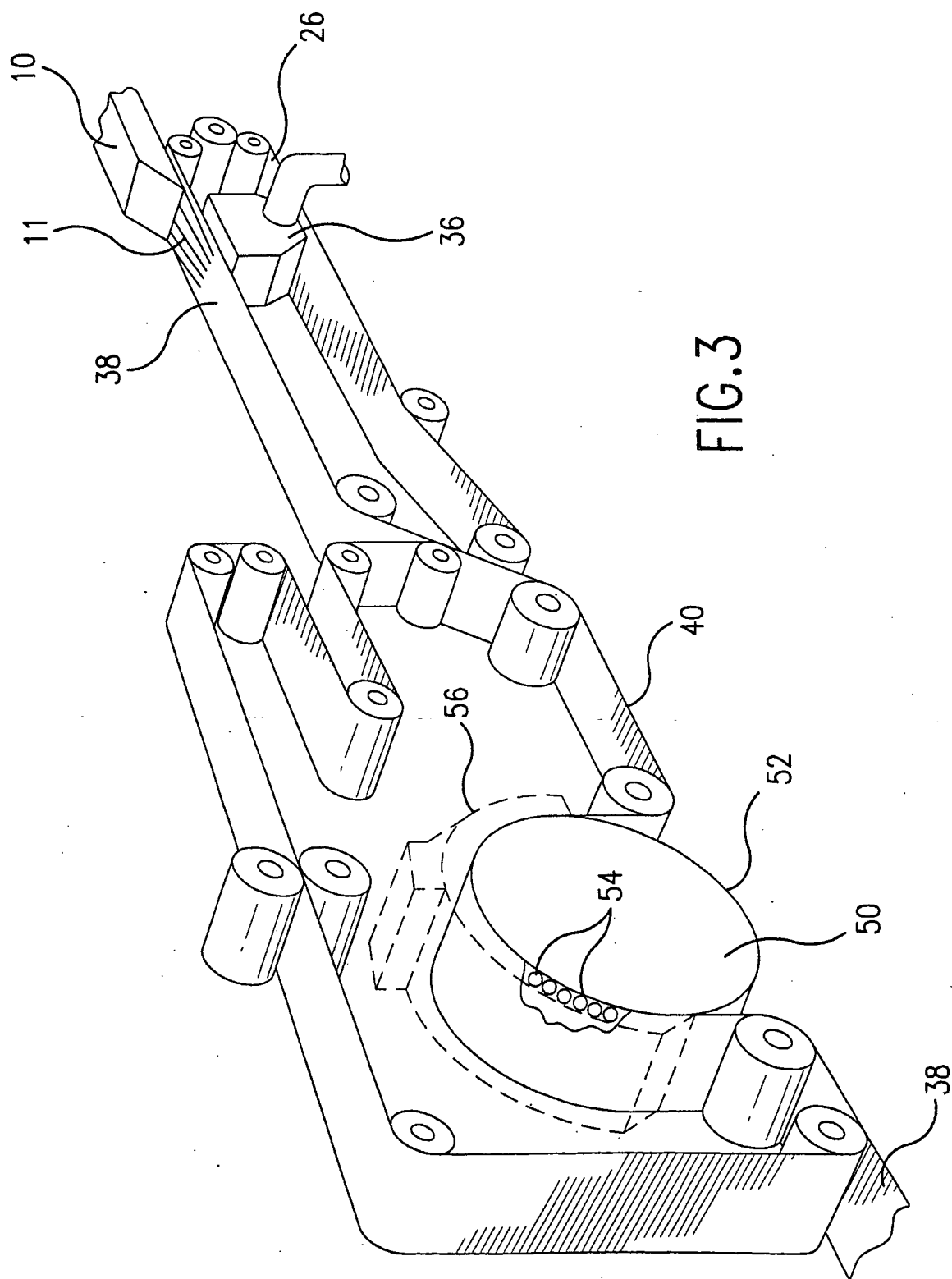


FIG. 3

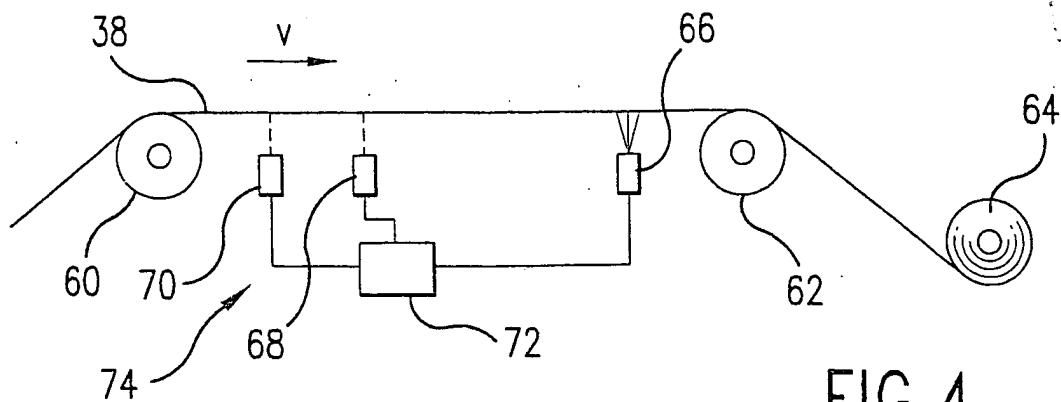


FIG. 4

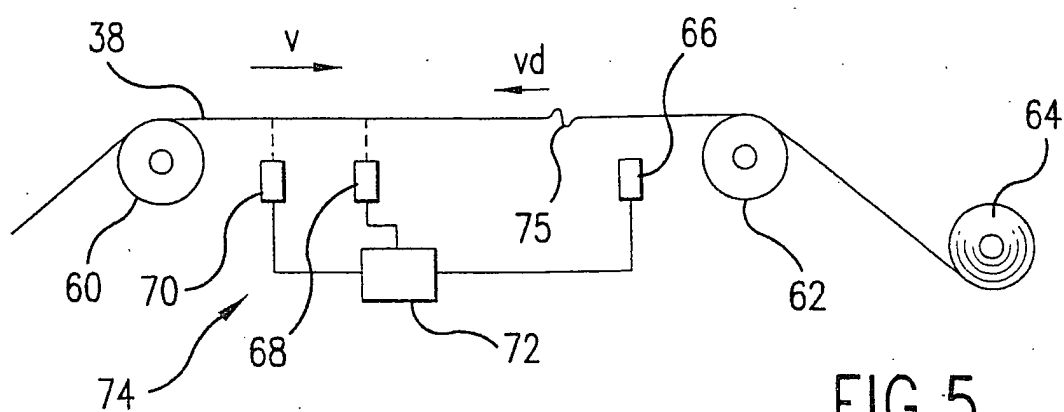


FIG. 5

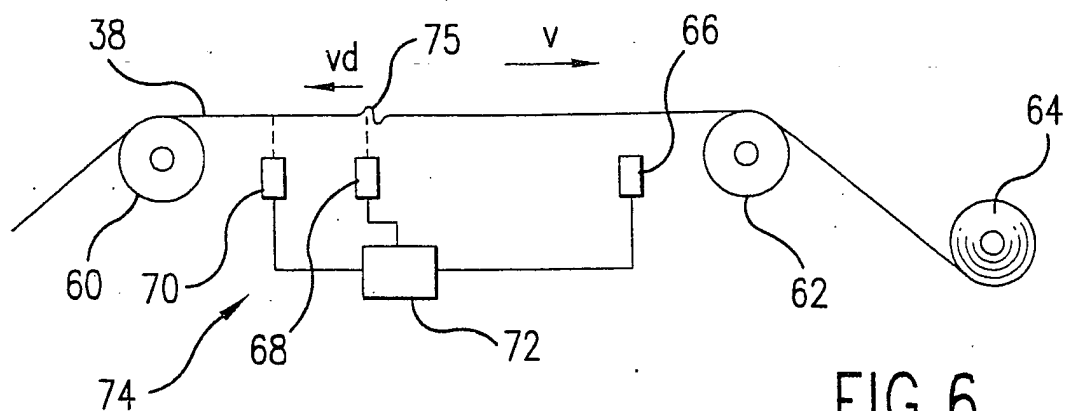


FIG. 6

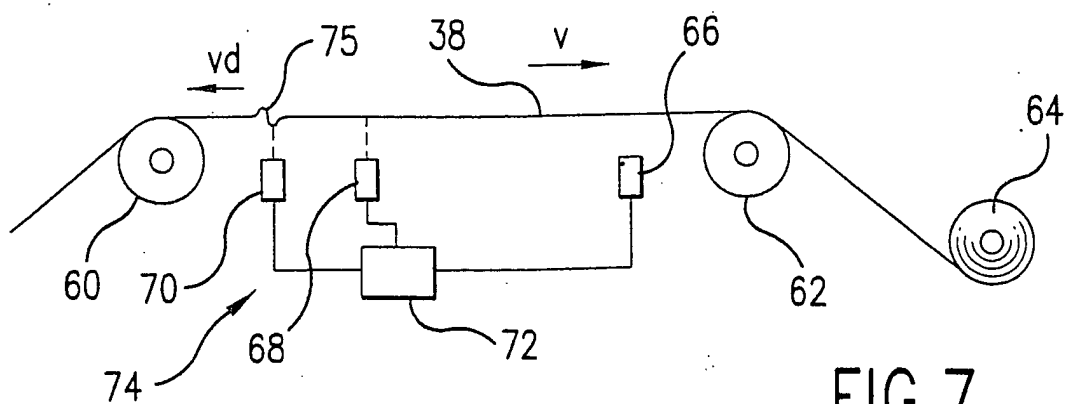


FIG. 7

Max and Min Tension for 15gsm sheet
($v/c: 0.5-1.0$)

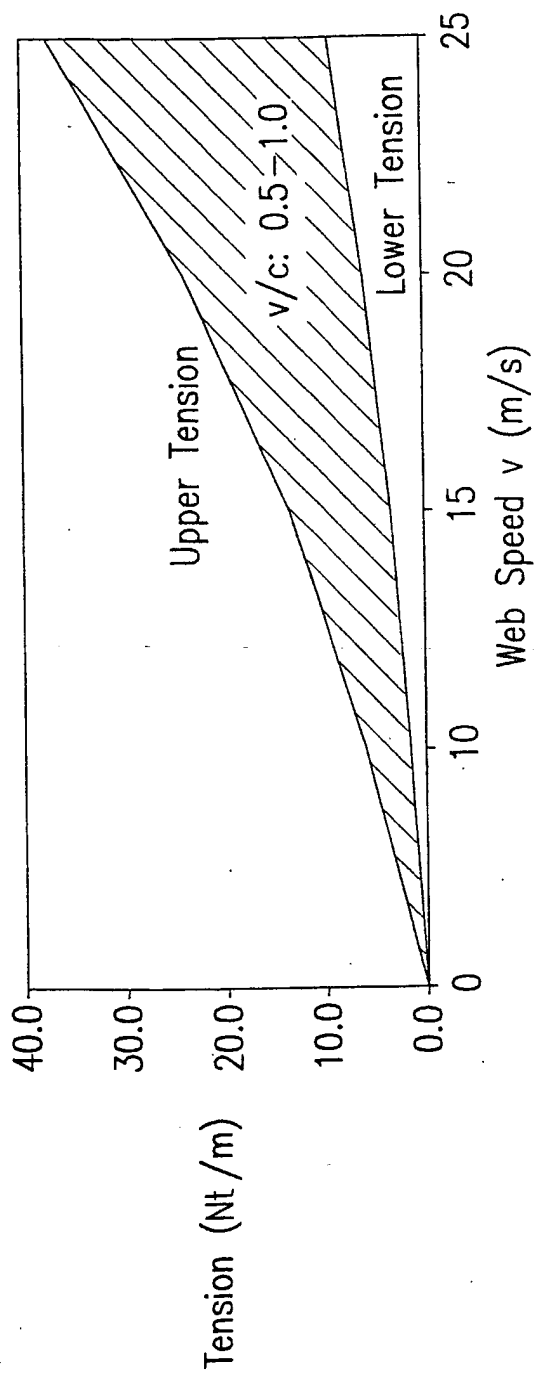


FIG.8

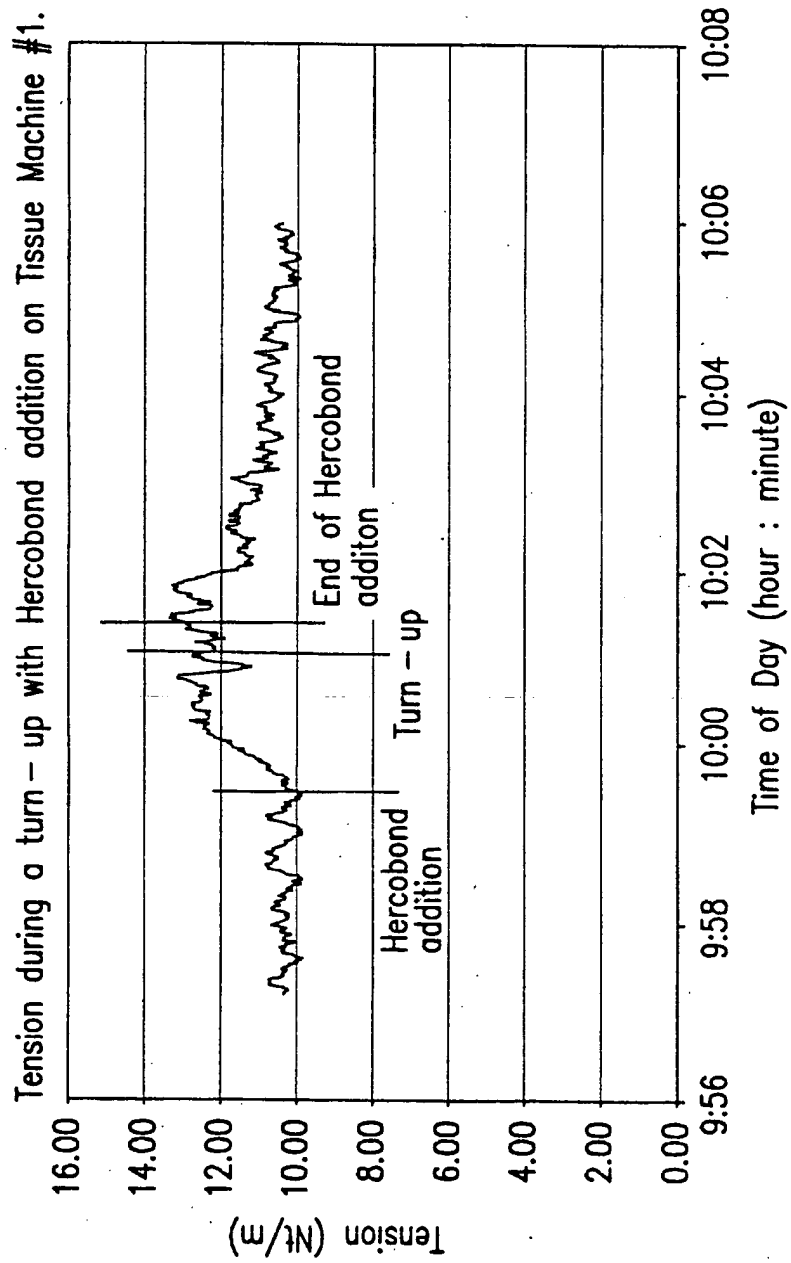


FIG.9

Tension during a turn - up without Hercobond on Tissue Machine #1.

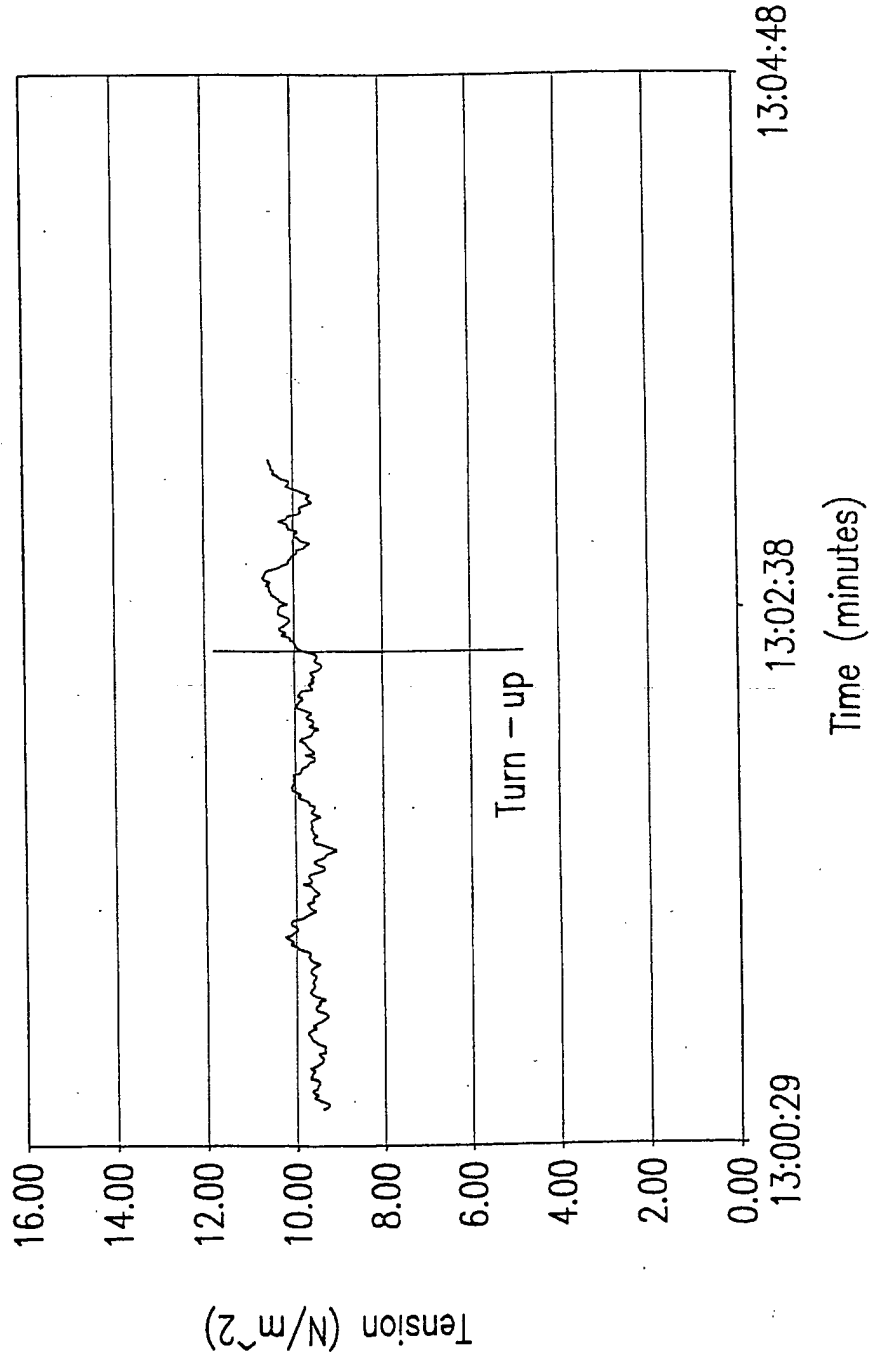


FIG.10

Changes in tension from different crepe ratios on Tissue Machine #1.

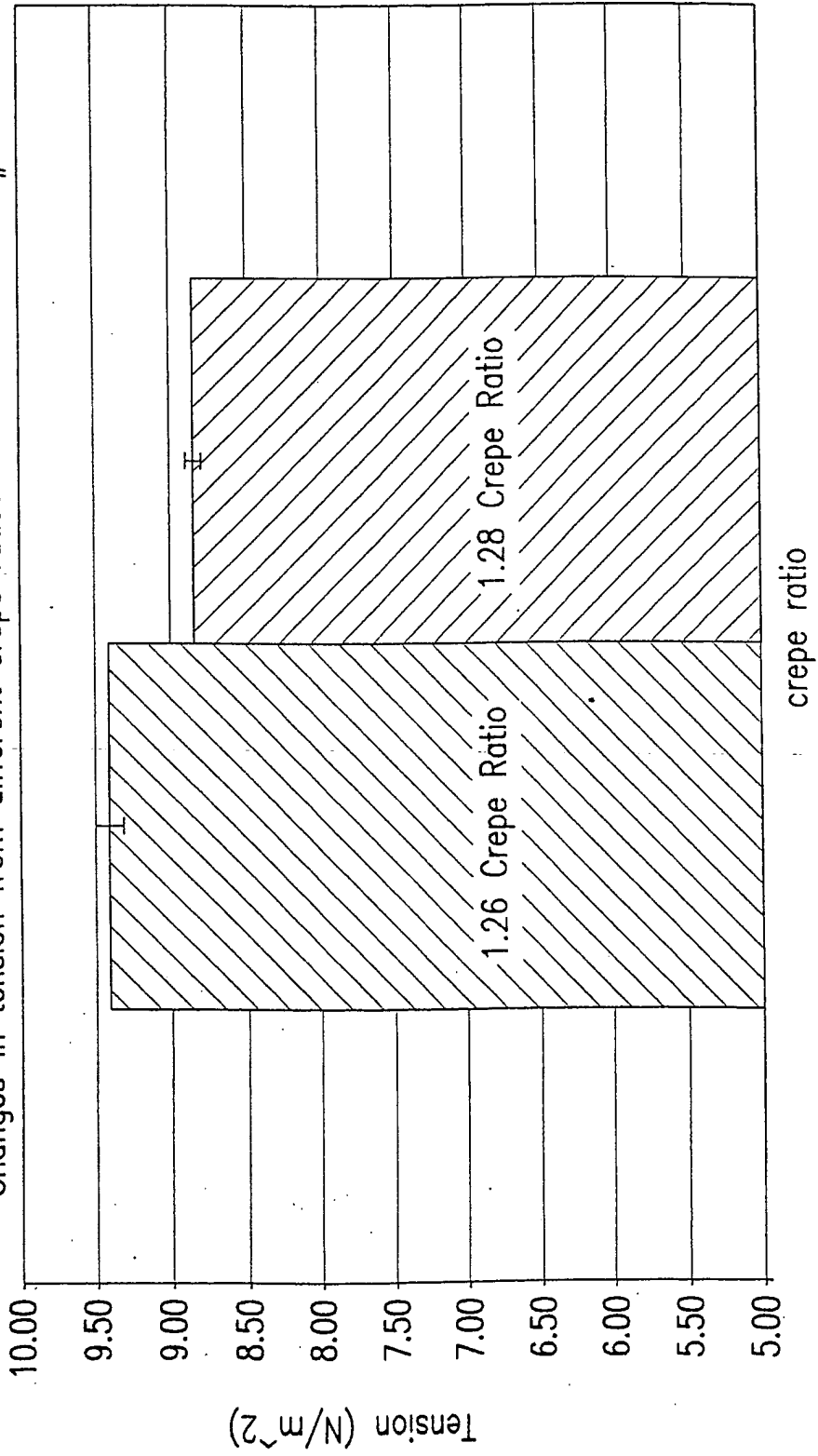


FIG.11

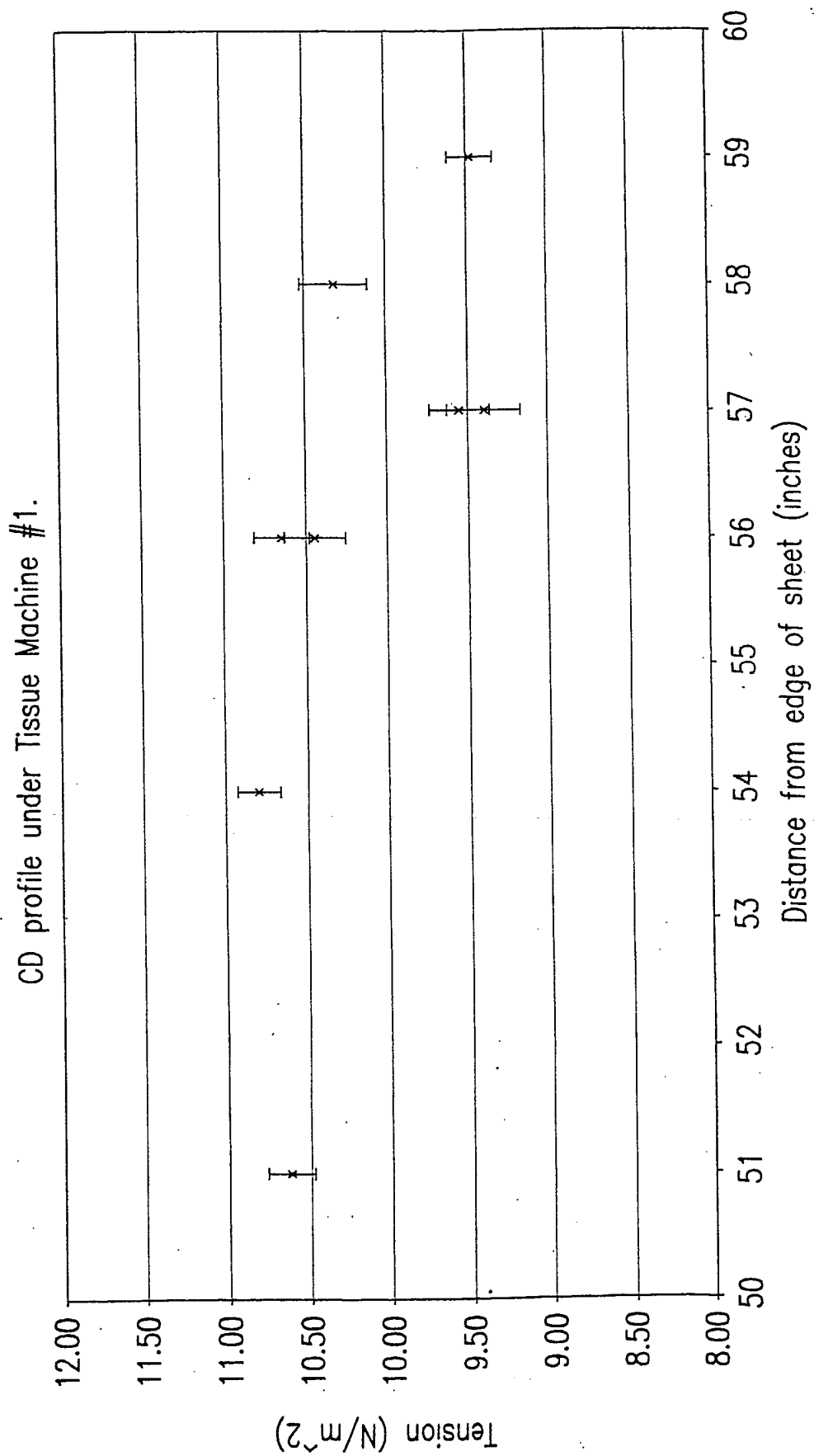


FIG.12

Tension measure through a continuous softroll on Tissue Machine #1.

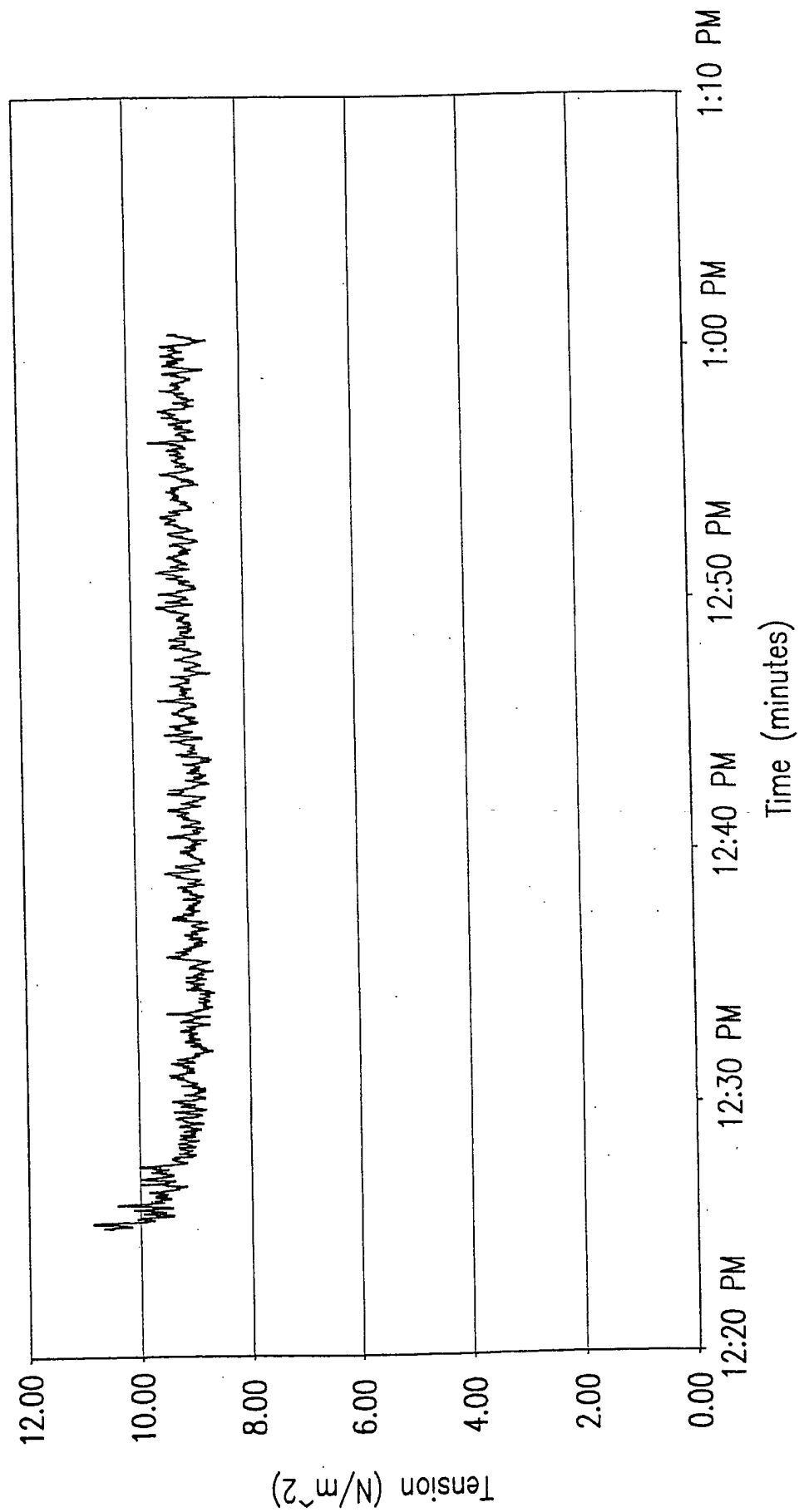


FIG.13

Tension measured with the DDWS foil raised and retracted on Tissue Machine #1.

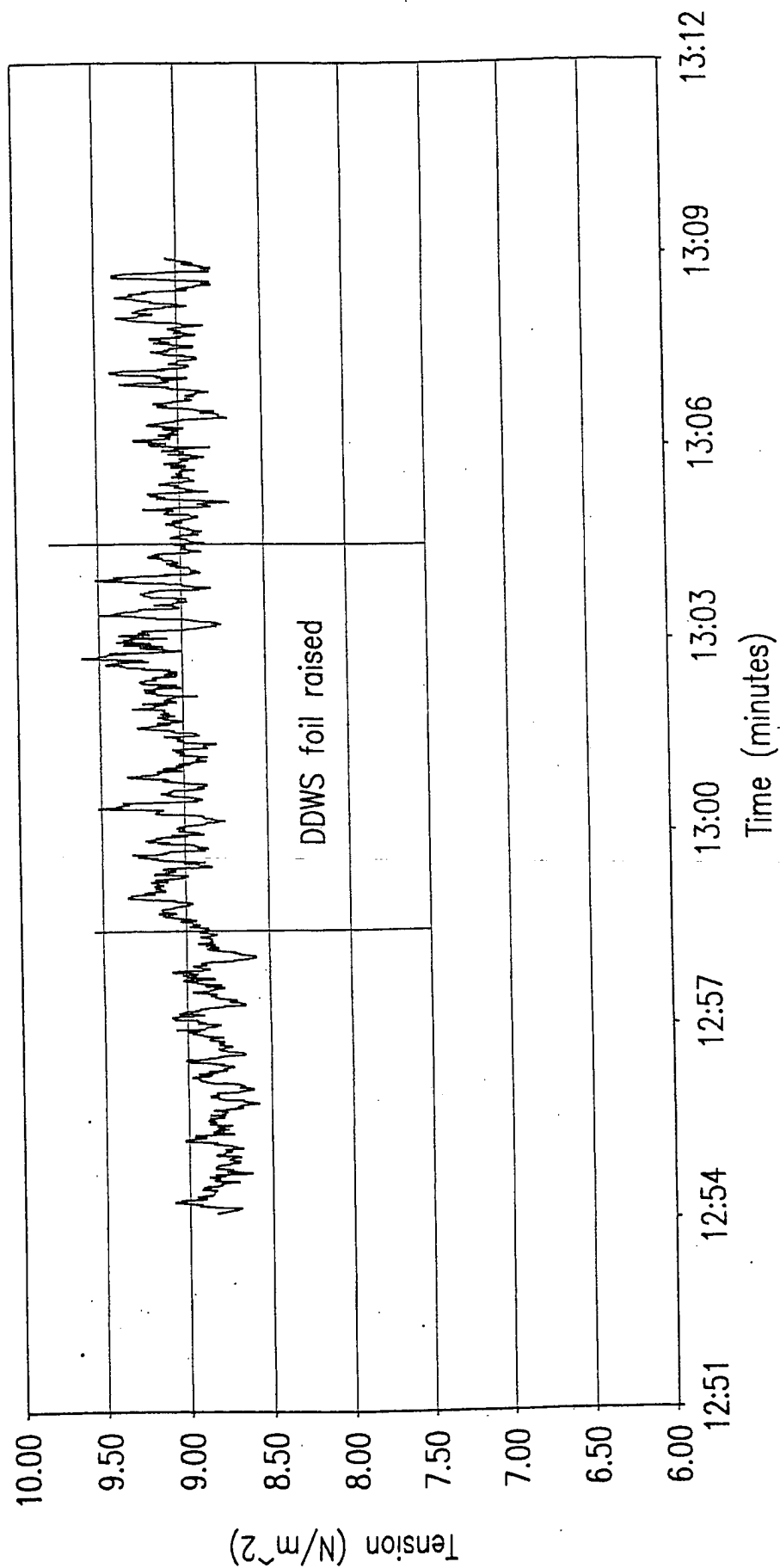


FIG.14

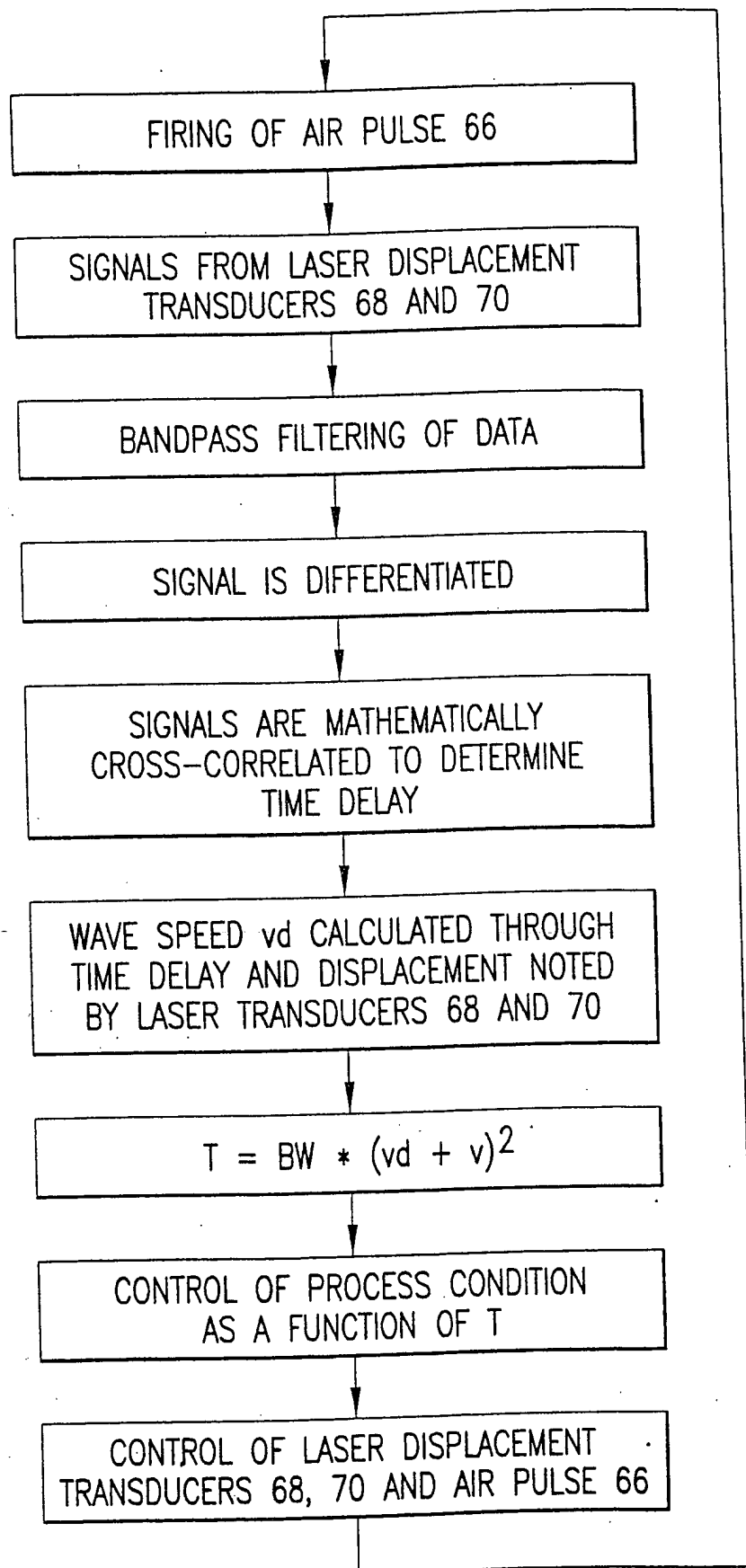


FIG.15